DANNEMANN Group

DANNEMANN MANUFACTURING LÜBBECKE GmbH

Implementation Plan for Final Energy-Saving Measures pursuant to Section 9 EnEfG

17/09/2026

DANNEMANN MANUFACTURING LÜBBECKE GMBH operates an energy management system in accordance with DIN EN ISO 50001. The current certification was carried out on 17 July 2025 by TÜV SÜD Management Service GmbH.

In accordance with Section 9 of the German Energy Efficiency Act (EnEfG), the company publishes economically feasible final energy-saving measures identified as part of the energy management system.

IDENTIFIED ENERGY EFFICIENCY MEASURES

MEASURE	DESCRIPTION OF MEASURE	IMPLEMENTATION DATE
1	Leakage elimination	Q3/2026 - Q4/2026
2	Compressed air – reduction of system pressure	Q3/2026
3	Decommissioning of Compressor 2	Q3/2026
4	Optimisation of system control during production-free periods	Q3/2026
5	LED lighting with motion and presence control	2026 - 2027
6	LED lighting – Coffee Trocknung	Q4/2026

OVERVIEW OF ENERGY CONSUMPTION

ENERGY SOURCE	SHARE OF CONSUMPTION
Electricity	72%
Local/District Heating	23%
Natural Gas	5%
Diesel Fuels	0.1%

DANNEMANN MANUFACTURING LÜBBECKE GMBH aims to continuously reduce energy consumption and systematically improve energy efficiency. The identified measures are regularly evaluated and their implementation is monitored.